Environmental Facilities

Originally the steam used at Tokushu Tokai Paper Co., Ltd.'s Mishima Mill to produce paper was obtained from fossil fuels. That state of affairs changed in July 2012 when Mishima Mill fired up No. 10 Boiler, a RPF/wood-chip incineration boiler. Today the Plant obtains roughly 80% of the steam it requires for production from solid fuels, dramatically reducing its environmental impact.

Another priority for Mishima Mill is renewable energy. In March 2013 the Plant installed a wind-power generating station, which powers the lights in the reception lobby and front garden. The following month a solar-power facility came onstream, generating electricity. The value of these renewable-energy sources in reducing environmental impact plays a vital role in Tokushu Tokai Paper' s corporate social responsibility (CSR) efforts.

Current Facilities

Air quality: Once-through boiler:
No.7 boiler
Diesel generating station: No.10
Industrial-waste incinerator
Deodorization equipment

Water quality: SedgeMart
Ink thickener
Latex processing plant
Paper-slurry desiccators[2]

Waste: Industrial-waste final-processing site

Other: Rooftop greening, solar-power generation, wind-power generation


No.10 Boiler


solar-power generation

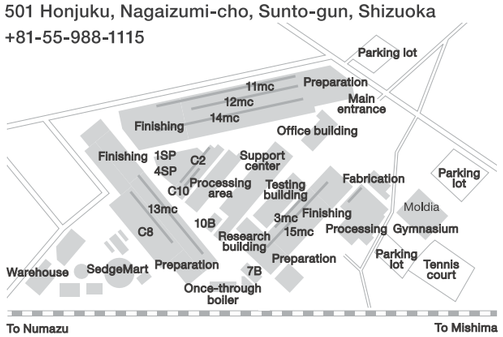

wind-power generation

History

1926 Tokushu Tokai Paper Co., Ltd. is established.
1936 Head Office (formerly Mishima Mill Office) is established.
1941 During wartime, Mishima Mill produced Bakelite paper, photographic paper and other papers under military control.
1953 No. 3 Papermaking Machine is installed.
1959 No. 1 Papermaking Machine is installed.
1962 No. 11 and No. 12 Papermaking Machines are installed.
1965 New Head Office building is completed.
1966 No. 9 Papermaking Machine modified to become a dedicated Texon machine.
1969 No. 12 Papermaking Machine is modified. Embossing calendar machine is installed.
1971 No.13 Papermarking Machine is installed.
1972 General wastewater treatment plant completed.
1973 Compound-medicine dissolution, measurement and settling equipment is completed.
1978 Commemorative gymnasium is completed.
1984 Processing facility with automated warehouse is completed.
1985 Generator boiler is completed.
1986 No. 7 Papermaking Machine is installed.
1987 No. 14 Papermaking Machine and No. 3 Papermaking Machine are installed
1990 Incineration equipment is completed.
1991 Machines Nos. 1 and 3 are modified.
1994 Head Office building is rebuilt.
No. 2 Generating Station is completed.
1995 No. 8 Winder is completed.
1996 No. 8 Processor is installed.
Diesel generating station is completed.
2002 Pam, a general technology research center, is completed.
2003 Mishima Mill acquires certification under ISO14001.
2004 General Storage Warehouse is completed.
2005 No. 15 Papermaking Machine is established
2007 Tokushu Tokai Holdings Co., Ltd. is established through management integration with Tokai Pulp Co., Ltd.
2008 No. 10 Processor begins operation.
2010 The Company is renamed Tokushu Tokai Paper Co., Ltd.
2012 No. 10 Boiler is completed.
2013 Wind-power and solar-power generating facilities installed.
2013 No. 8 Processor is augmented with a coater head.
2019 Gas engine generator completed.

Mill Layout

Mishima Mill
501 Honjuku, Nagaizumi-cho, Sunto-gun, Shizuoka
+81-55-988-1115



List of offices and related corporations

Headquarters
TEKKO BUILDING 11F, 1-8-2 Marunouchi, Chiyoda-ku, Tokyo +81-3-5219-1810

Tokushu Tokai Paper Pam
437 Honjuku, Nagaizumi-cho, Sunto-gun, Shizuoka +81-55-988-2401

Sales Headquarters
TEKKO BUILDING 11F, 1-8-2 Marunouchi, Chiyoda-ku, Tokyo +81-3-5219-1817

Mishima Mill
501 Honjuku, Nagaizumi-cho, Sunto-gun, Shizuoka +81-55-988-1115

Group Companies

Shin Tokai Paper Co., Ltd.
4379 Mukaijima-cho, Shimada-shi, Shizuoka +81-547-36-5151

Tokushu Tokai Materials Co., Ltd.
4379 Mukaijima-cho, Shimada-shi, Shizuoka +81-547-36-1151

Shin Tokai Logistics Co., Ltd.
4379 Mukaijima-cho, Shimada-shi, Shizuoka +81-547-35-6505

Shizuoka Logistics Co., Ltd.
881-1 Minamiisshiki, Nagaizumi-cho, Sunto-gun, Shizuoka +81-55-988-1357

Moldea Co., Ltd.
501 Honjuku, Nagaizumi-cho, Sunto-gun, Shizuoka +81-55-988-1141

Try-Fu Co., Ltd.
1-1-1 Yokoi, Shimada-shi, Shizuoka +81-547-37-6111

Tokushu Tokai Ecology Co., Ltd.
167-1 Atsuhara, Fuji-shi, Shizuoka +81-545-71-1122

REX Co., Ltd.
1-1-2 Yokoi, Shimada-shi, Shizuoka +81-547-39-3112

Suruga Service Industry Co., Ltd.
231-1 Hodosawa, Gotenba-shi, Shizuoka +81-550-89-5158

Toei Co., Ltd.
28-1 Yancha, Fujie, Higashiura-cho, Chita-gun, Aichi +81-562-83-3880

Hayato Co., Ltd.
6-188 Yawatayama, Miyoshi-cho, Miyoshi-shi, Aichi +81-561-33-3980

Takafuji Co., Ltd.
3-1-3 Haijimacho, Akishima-shi, Tokyo +81-42-545-6027

Tokushu Tokai Forest Co., Ltd.
1-753-1 Kanayahigashi, Shimada-shi, Shizuoka +81-547-46-1551

Fujieda Road Co., Ltd.
779 Miyahara, Fujieda-shi, Shizuoka +81-54-639-0799

JUZAN Co., Ltd.
1301-1 Tashiro, Aoi-ku, Shizuoka-shi, Shizuoka +81-54-260-2245

Nippon Tokai Industrial Paper Supply Co., Ltd.
Ocha-no-Mizu Sola City 9F, 4-6 Kanda-Surugadai, Chiyoda-kuTokyo +81-3-6665-5016

Tokushu Tokai Paper Co., Ltd. website https://www.tt-paper.co.jp/
Tokushu Tokai Paper Co., Ltd. portal website https://secure.tt-paper.co.jp/

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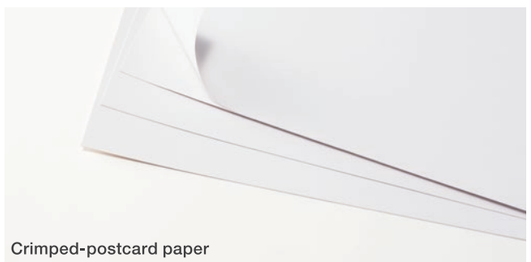
Specialized Functional Paper

Information-use Paper

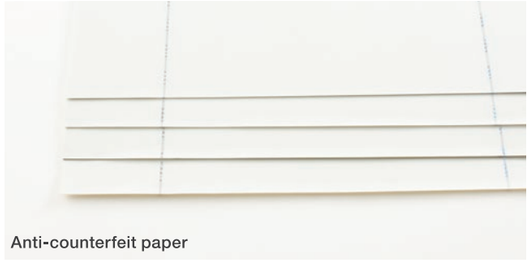
Our lives depend on information of every imaginable sort. Paper that is manufactured for the purpose of registering recorded information and processing it mechanically is known by the general term “information-use paper.” To ensure that information is transmitted and processed accurately, information-use paper must have a range of properties, including ease of transport, optical characteristics, strength and cleanliness. Above all, quality must be consistent.
When the first adding machines were introduced in Japan in the late 1920s, Tokushu Tokai Paper became the first company in Japan to launch commercial production of the papers used by these machines. Since that time, as computational equipment advanced, the Company was the first mover in producing a wide variety of information-use papers, earning kudos for their high quality and ease of output. Tokushu Tokai Paper’s mainstay products in the information-use paper category include OCR paper; magnetic-ink character recognition (MICR) paper, also known as stamp paper; and ledger paper. Other signature information-use papers from Tokushu Tokai Paper include gift-certificate paper, which marshals the highest standards in counterfeit-prevention technology; and confidential-postcard paper (crimped-postcardpaper).

Industrial Paper

Innovations in the industrial sector constantly turn out new industrial and consumer products. Tokushu Tokai Paper develops papers that impart the incredible variety of features and characteristics these products require, in the production process or in the final product, to respond to ever-evolving market needs.
The advantages built into industrial papers can be virtually anything not found in ordinary paper, including durability, oil-resistance, thermal conductivity, flame-resistance, water-solubility, light-resistance, electrical conductivity and moisturization. At Tokushu Tokai Paper, we exercise rigorous control over the required properties to create industrial-paper products our customers can trust and use with confidence. For example, the No. 15 Papermaking Machine at Mishima Mill produces ultra-clean industrial papers for medical, food and similar packaging, which thoroughly prevent contamination by insects and other foreign matter.


Crimped-postcard paper


Medical packaging


Anti-counterfeit paper


Oil-resistant paper

Specialized Paper

Fancy Paper

Paper is a material with virtually limitless expressive power and beauty. It can be incredibly gentle to the touch, warm and soft, or support virtually any texture or color. Tokushu Tokai Paper puts that versatility to work in its extensive suite of fancy papers. Whenever you see everyday paper produced with a certain panache, whether it be the binding in bound volumes, confectionery packaging, restaurant menus or stationery, chances are good that Tokushu Tokai Paper fancy paper was used to produce it. We devote our most earnest and diligent efforts to the design and manufacture of some 3,000 types of fancy paper.

High-grade Printer Paper

Wouldnt it be nice to have paper that is gentle to the touch and has a pleasing texture and can be used to print photographs and illustrations with beautiful clarity? That was the challenge that inspired Tokushu Tokai Paper’s creation of Mr. B and Mrs. B-F high-grade printer papers. Applying the fancy-paper technologies that enable us to manipulate paper fibers with limitless creativity, we created papers that are soft to the touch yet grip the ink from printers tenaciously. By delivering both pleasing texture and outstanding color reproduction, our high-grade printer papers win top marks from creative professionals. Even plain white paper can evince an incredible expressive range. Tokushu Tokai Paper high-grade printer papers are fancy papers in every sense of the term.


TANT



airus


Mermaid



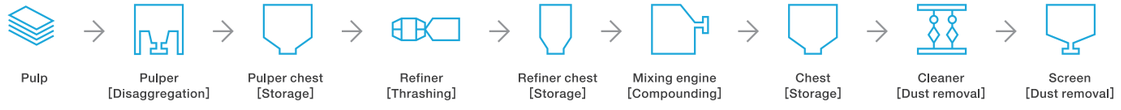
Mr.B

High-quality Paper Born of Insistence on Excellence

The value in the majority of our products is determined exclusively by the raw materials used and the methods by which they are processed. That is why Tokushu Tokai Paper’s Mishima Mill insists on using raw materials, the “seeds” of its production activities, of the highest quality. We source our raw materials from painstakingly selected producing regions around the world, and strive to optimize the compounding and processing that goes into each product. We call this process “making the seeds”; the tokushu in “Tokushu Tokai Paper” means “select seeds.”

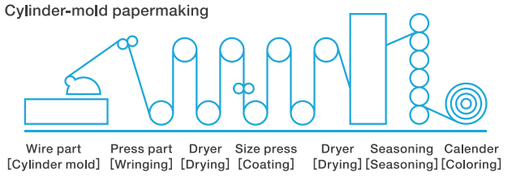

No. 15 Papermaking Machine

Raw-material Processing

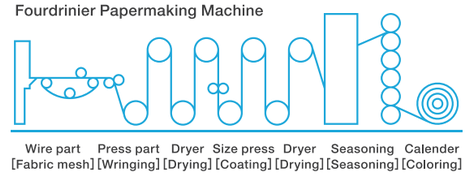


Papermaking

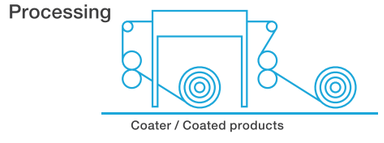
Cylinder-mold papermaking



Fourdrinier Papermaking Machine



Processing



Finishing

